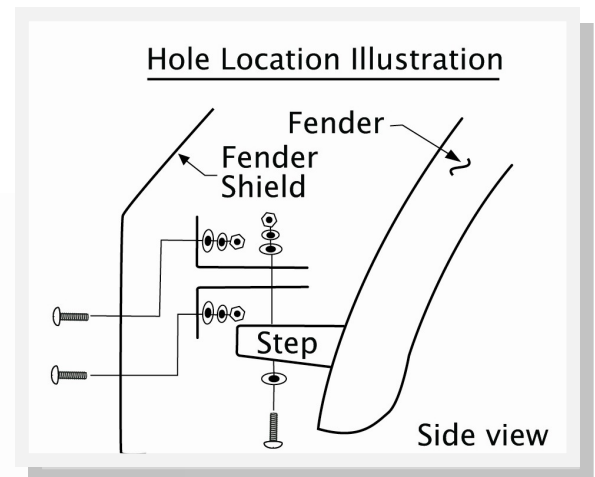
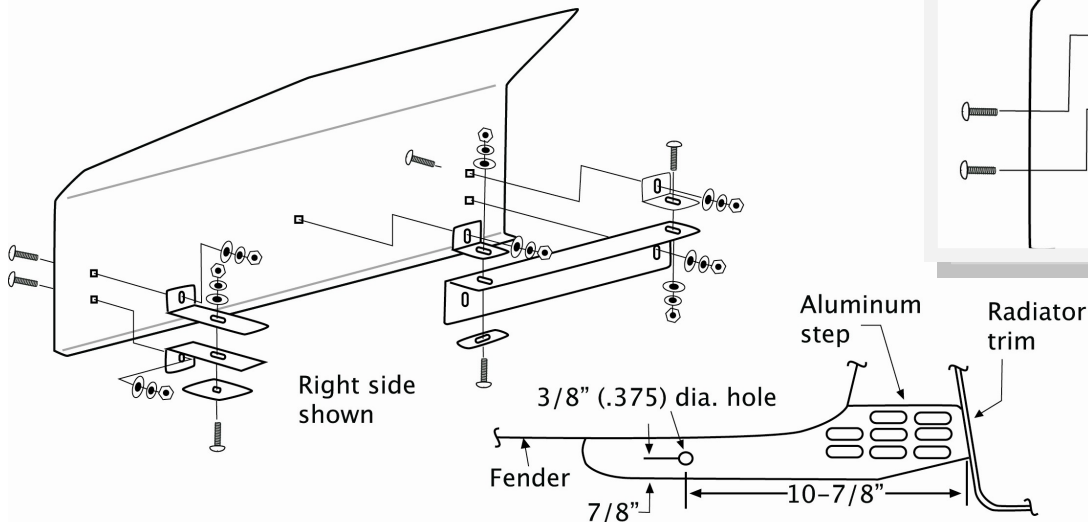




# 379 Peterbilt Fender Shields

Part number 872S

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1. Leave all bolts "finger-tight" until the units are completely installed as they will have to be adjusted for proper alignment.
2. Install two 3-3/4" long angle shaped braces on the sloped end of the fender shield using two small carriage bolts, nuts, and lockwashers.
3. Install one long and two short angle braces opposite the sloped end using three small and one larger carriage bolts, nuts, and lockwashers. *Note: long angle brace requires one bolt only and mounts with the two larger slots facing up.*
4. Locate and drill the two 3/8" (.375) dia. holes in aluminum step as show in the "hole location illustration". (One hole in each step—7/8" from the front of the step).
5. Place the assembly on top of the step. Insert one long carriage bolt through the small plate with a square hole. Install this unit up from the bottom (hollow part) of the step and on through the drill hole and both angle braces. Place a nut, washer, and lockwasher on the bolt. (see side view)
6. Insert on long carriage bolt through the large place with a square hole. Install this unit from under the open part of step and through both angle braces. Place a nut, washer, and lockwasher on the bolt.
7. Properly align the fender shields and tighten all bolts. *Note: it is a good idea to apply a small amount of "Loctite" to these bolts to prevent them from vibrating loose during normal truck operations.*
8. Use Windex and a soft cotton cloth to clean the fender shields after the installation is completed. Never use an abrasive compound to clean the stainless as it will damage the finish.



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