



Peterbilt 359 Drop Visor

Part number **7800**

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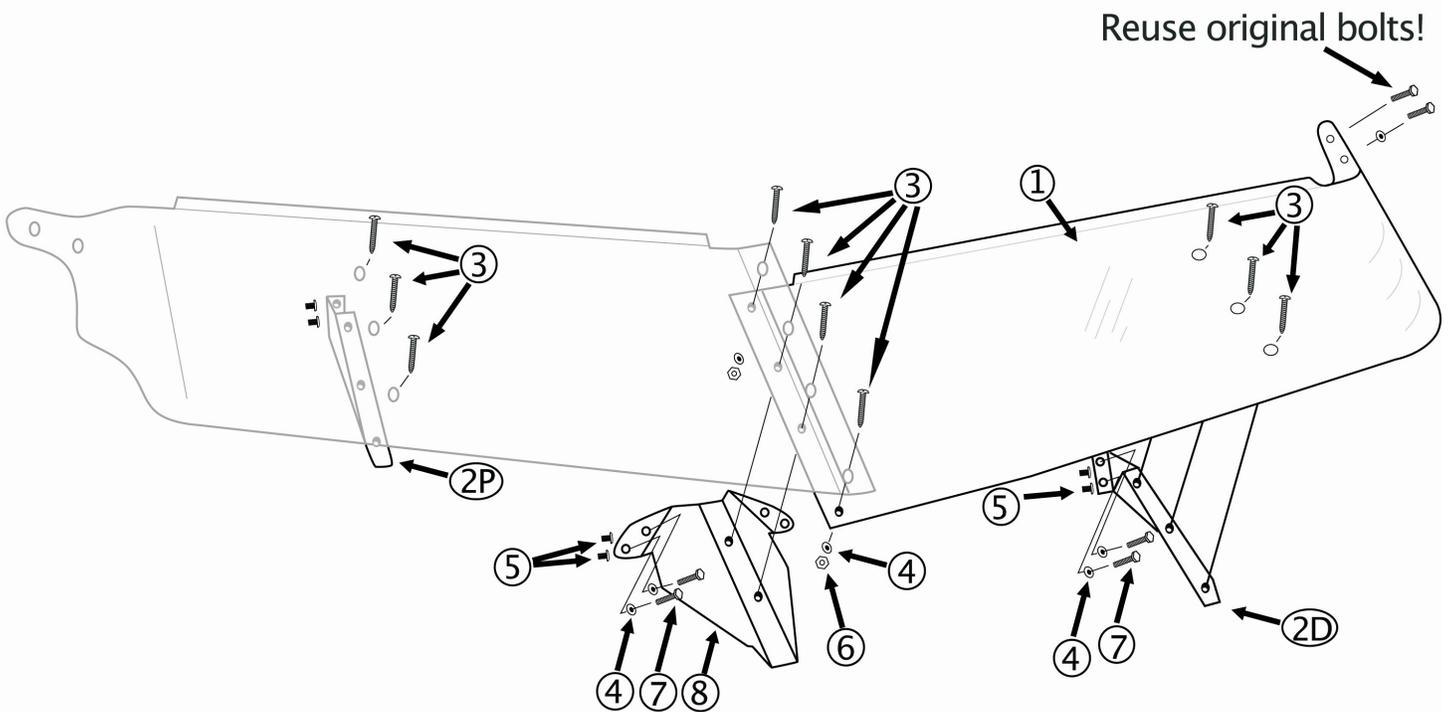
Important! Read entire 2 page instructions before beginning

Contents

Item	Qty	Description	Size
1	2	Visor body halves	12" x 35"
2D	1	Outer visor bracket driver side	10" x 2"
2P	1	Outer visor bracket passenger side	10" x 2"
3	12	Truss head machine screws	1/4-20 x 1/2"
4	20	Washers	1/4-20
5	8	Rubber welnuts	1/4-20
6	2	Lock nuts	1/4-20
7	8	Hex head bolts	1/4-20 x 3/4"
8	1	Center visor bracket	8-3/8" x 9-3/4" x 3"

Items you will need

Safety glasses
Grinder
Silicone or Loctite
Hammer
Tape
7/16" Wrench
Phillips head screw drive
Center punch
Permanent Marker
Window cleaner and paper towels



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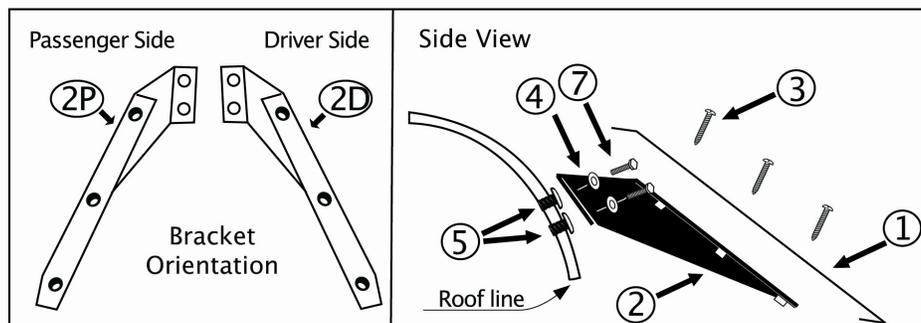
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Steps:

1. Remove your current visor if you have one:
 - A. Note: You will need to reuse the bolts which go into the side of the cab at the ends of the visor.
 - B. You can either bend away the current brackets or remove them.
2. Assemble the visor per illustration with all of the mounting brackets. Tighten the machine screws only finger-tight.
3. Using two people place the visor into position and screw the four bolts into both ends of the visor on the sides of the cab.
4. With one person holding the center of the visor, the other person will check alignment. When the brackets are in position use them as templates. Mark the new mounting holes with a permanent marker.
5. Remove the visor.
6. Center punch where the holes are to be drilled.
7. Set a drill stop one inch from the tip of the drill bit tip to prevent breaking through and drilling into the headliner. If you do not have a drill stop, wrap tape around the drill bit approximately one inch from the tip of the bit, this will prevent "Breaking through" and damaging the interior headliner.
8. Drill the pilot holes using a 1/8" drill bit.
9. Drill out the pilot holes with a 1/2" drill bit. (Make sure the drill stop is in place)
10. Press the well nuts into the 1/2" holes. (per illustration)
11. Install the mounting bracket per side view illustration. Once you feel the bolt "bottom out" STOP TIGHTENING.
12. Remove the PVC coating from the visor.



13. Install the drivers side portion (Item 2D) bracket.
 - A. Finger-tighten the "side of cab bolts" through the holes in the end of the visor.
 - B. Start the machine screws into the outside bracket to temporarily hold it in position.
14. Repeat Step 7 with the passenger side (item 2P).
15. Where the visors join together, screw in the top and bottom machine screws until finger-tight.
16. Align the visor by snugly tightening one of the screws in each mounting bracket. Start from the outside of the cab and work toward the middle, one screw per bracket at a time.
17. Once the visor is in alignment, tighten the screws with the Nylon nuts.
18. Tighten all remaining bolts and machine screws. We recommend that you use silicone or Loctite® on each of the screws to prevent loosening from over the road use.
19. Wipe away finger prints using window cleaner and paper towels.



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