

Assembling and mounting instructions for part number:

742S

744S

Part #	Description	Qty.
1	Fender	2
2	Support tube	2
3	Cradle	2
4	Mud Flap	2
5	Back up plate	2
6	Carriage bolts	8
7	Flat Washers	8
8	Lock Washers	8
9	Hex nuts	8
10	Black up plate	6
11	rubber pads	6
12	U-Bolts	6
13	Flat washer	12
14	Lock washer	12
15	Hex nuts	12
16	Bracket	2
17	Mounting bracket w/ bolt & lock washer	2

Instructions

1. Prior to mounting the support tubes on the fenders, position the support tubes to insure a right and hand left hand model(one for either side of the truck)
2. Attach the support tubes (2) and the cradle(3)to the front side of the fender(1) and the rubber pad(11) with the back plates(10) on the back of the fender using the U-bolts provided(12)and the flat washers(13)and lock washers(14). After you have them assembled to a finger tight condition, alternately tighten each bolt until lock washers (14) are compressed. Caution: over tightening may result in damage to the fender and void the warranty.
3. Mount the mud flaps(4) to the rear of the fender and then the backing plate(5) using the carriage bolts provided(6)along with the flat washers(7) and the lock washers(8)and the hex nuts(9)
4. Place the mounting bracket tube(15) into the support tube (2)and hand tighten.
5. Place the whole mud flap including the mounting tube bracket on the desired position and locate the holes to be drilled into the frame. Note! For proper clearance, the top of the mud flap should be one or two inches below the top of the fifth wheel in a level position.
6. Take the mounting tube only (17)and tighten it onto the frame, then position the bracket(16) over the support tube and mount the fender on to the tube on the frame. Check the fender for proper position over the tires and tighten the bolts.